NOTZ METALL SERVICE CENTER
NOTZ group advanced metal solutions

Notz 70 blue

Description	Spring steel strip - cold rolled, hardened, tempered	EN-Norm	DIN
		1.1248 / 1.1248	Ck75 h + a / C75S h + a

Chemical analysis

Cr	Ni	Mo	Mn	Si	C	P	S
max. 0.40	max. 0.40	max. 0.10	0.60 – 0.90	0.15 – 0.35	0.70 – 0.80	max. 0.025	max. 0.025

Chemical analysis according to the European standard EN in mass percentages.

Surface Finish

Cold rolled, hardened and blue annealed

Diameter

Thickness	Width
0.10 – 4.00 mm	2.00 – 300 mm

Width options depend on thickness / other widths ex works.

Tolerances

Thicknes tolerances

Nominal thickness mm	Precision tolerance mm
< 0.10	± 0.006
0.10 - 0.12	± 0.007
0.13 - 0.24	± 0.010
0.25 - 0.59	± 0.015
0.60 - 0.99	± 0.020
1.00 - 1.49	± 0.025
1.59 - 2.49	± 0.030
2.50 - 3.00	± 0.040

Width tolerances according to DIN EN ISO 9445

Special tolerances Special thickness and width tolerances can be produced in our service centre according to your specifications.

Sheet dimensions

Diameter mm				
0.10 x 300 x 2000	0.30 x 300 x 2000	0.60 x 300 x 2000	1.00 x 300 x 2000	2.00 x 300 x 2000
0.15 x 300 x 2000	0.40 x 300 x 2000	0.70 x 300 x 2000	1.20 x 300 x 2000	2.50 x 300 x 2000
0.20 x 300 x 2000	0.40 x 300 x 2000	0.80 x 300 x 2000	1.50 x 300 x 2000	3.00 x 300 x 2000
0.25 x 300 x 2000	0.50 x 300 x 2000	0.90 x 300 x 2000	1.80 x 300 x 2000	4.00 x 300 x 2000

Mechanical Properties

Nominal dimension mm	Tensile strength MPa	Yield strength
0.10	1'885 - 2'040	ca. 90% tensile strength
0.15	1'835 - 1'990	
0.20	1'785 - 1'940	
0.25	1'735 - 1'890	
0.30 - 0.35	1'690 - 1'845	
0.40 - 0.45	1'640 - 1'795	
0.50 - 060	1'590 - 1'745	
0.65 - 0.80	1'540 - 1'700	
0.85 - 1.10	1'490 - 1'645	
1.20 - 1.50	1'440 - 1'600	
2.00	1'395 - 1'550	
3.00	1'345 - 1'500	

Other strength levels on request.

Smallest bending radius

Thickness mm	Bending 90° Reference values
0.10	8 s
0.25	7 s
0.50	5 s
1.00	4 s

Springback
The springback when bending hardened steel strip is significant and must be taken into account when shaping the tools.

Cold forming process
Punching and cold bending are cold forming processes that can have a detrimental effect on the suspension. To restore the original suspension, the fabricated parts must be tempered at 225°C for $^1/_2$ to 1 hour after cold forming.

Physical properties

Modulus of elasticity, E	20 ºC	210 GPA
Mean coefficient of thermal expansion	20 ºC – 100 ºC	10.8 (10^{-6} * K^{-1})
Density (specific weight)	-	7.86 kg/dm^3
Thermal conductivity	20 ºC	45 - 55 W / (m*K)
Specific electrical resistance	20 ºC	0.13 (Ohm*mm^2) / m

Note

All information provided in this data sheet is based on the best knowledge and the latest state of the art, but without guarantee. The use of materials should always be discussed with our sales specialists or our materials laboratory on a product- and application-specific basis.

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